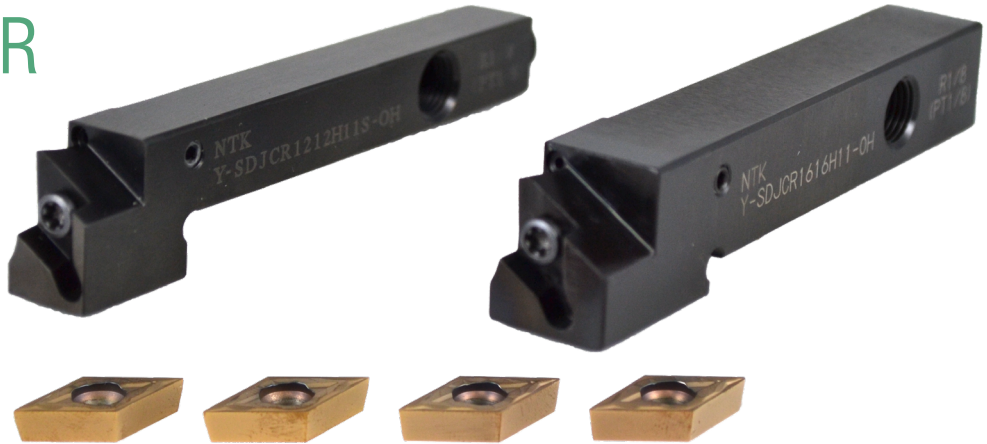




### PROMO PACKS: Y-AXIS CUTTING

## Y-AXIS TOOLHOLDER PROMO PACKS

- Start cutting right away with toolholder and 4 inserts
- Coolant-through holders
- Front turning operations can be performed with included holder
- Available with 12mm or 16mm shank
- Try 2 different inserts with the kit

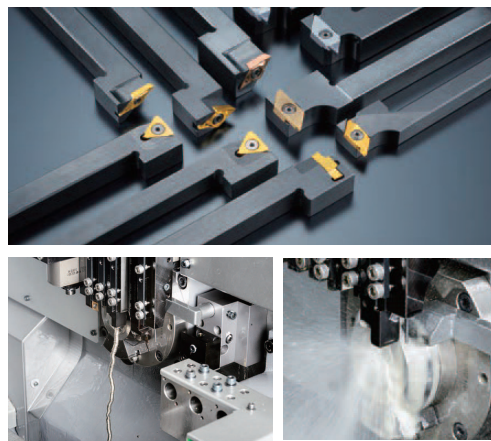


**APPLICATIONS: MILD & STAINLESS STEEL, TITANIUM & HEAT RESISTANT ALLOYS**

## THE MOST COMPLETE LINE OF SWISS TOOLING AVAILABLE

### Y-axis Toolholders CHIP CONTROL BY GRAVITY

- Chip drops down to the bed of the machine due to gravity, and chip control problem is solved
- Available in coolant-through
- Front turning, grooving, and back turning operations can be performed by utilizing Y-axis control

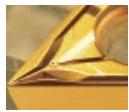


### COOLANT THROUGH CAPABILITY

- Evacuates chips away from the cutting edge
- Reduces cutting tool temperature and helps keep the edge sharp
- Improves part tolerance by steady coolant supply to the edge
- 19.5mm and 20mm qualified stop ensures repeatability

Item	Included in Promo Pack	Price
<b>Y-Axis12mmOH</b> EDP #6001136	1pc - Y-SDJCR1212H11S-OH 2pcs - DCGT32.508MYL DM4 2pcs - DCGT32.51MYL DM4	<b>\$266.00</b>
<b>Y-Axis16mmOH</b> EDP #6001137	1pc - Y-SDJCR1616H11-OH 2pcs - DCGT32.508MYL DM4 2pcs - DCGT32.51MYL DM4	<b>\$266.00</b>

**SEE BACK FOR TOOLING INFORMATION AND CUTTING PARAMETERS**



**NTK**  
CUTTING TOOLS



Swiss: **Y-Axis 16mm OH**  
Promo Pack: EDP# 6001137

**Y-SDJCR1616H11-OH** - EDP# 5910583

- 16mm shank
- Front turning holder
- Coolant Through (-OH)

**DCGT32.508MYL DM4** - EDP# 5922406

**DCGT32.51MYL DM4** - EDP# 5922356

Applications:

- Steel
- Stainless Steel
- Titanium
- Heat Resistant Alloys



**NTK**  
CUTTING TOOLS



Swiss: **Y-Axis 12mm OH**  
Promo Pack: EDP# 6001136

**Y-SDJCR1212H11S-OH** - EDP# 5910575

- 12mm shank
- Front turning holder
- Coolant Through (-OH)

**DCGT32.508MYL DM4** - EDP# 5922406

**DCGT32.51MYL DM4** - EDP# 5922356

Applications:

- Steel
- Stainless Steel
- Titanium
- Heat Resistant Alloys

**Recommended Cutting Conditions:**

Work Material	High Temperature Alloys	Titanium Alloys	Cobalt Chrome Alloys	Stainless Steels		Alloy Steels	Carbon Steels
				Hard to cut	Free cutting		
Common Name	Inconel Hastelloy MP35N	Ti-6Al-4V	ASTM F-75	304 316 17-4PH	303 430F	5120 4137	1045 1046
Cutting Speed (SFM)	75 125 225	100 200 275		130 230 330	150 300 600	150 300 500	
Recommended Feed Rate (IPR)	.004 to .060 DOC	.0008 .0016 .0024				.0008 .0020 .0032	
	≥ .060 DOC	.0008 .0015 .0025				.0012 .0024 .0040	